

FIG. 1

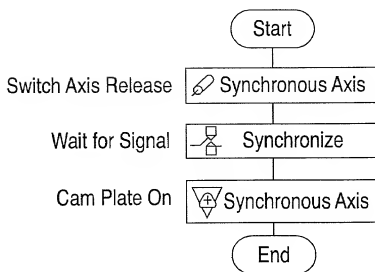


FIG. 4

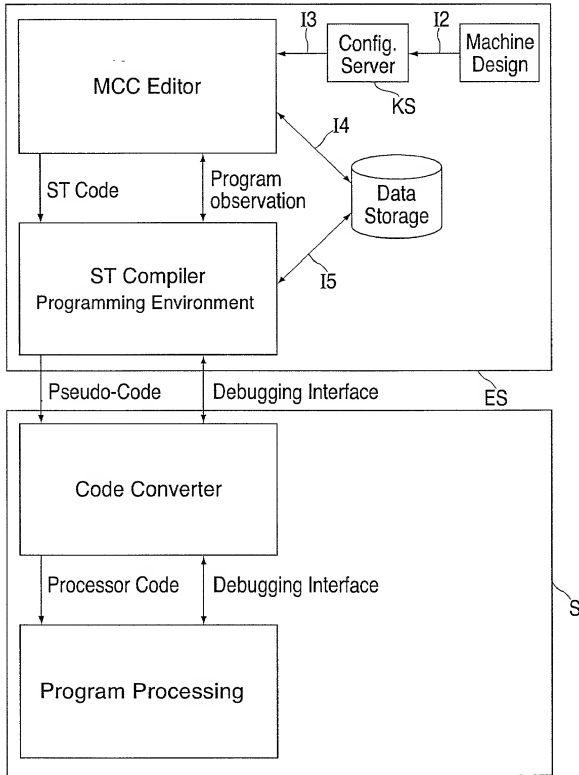


FIG. 2

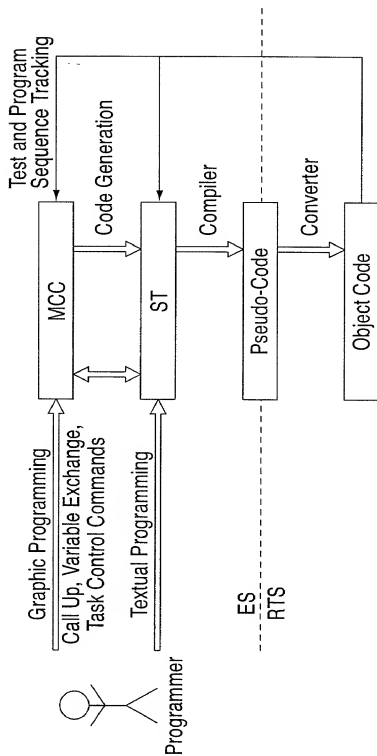


FIG. 3

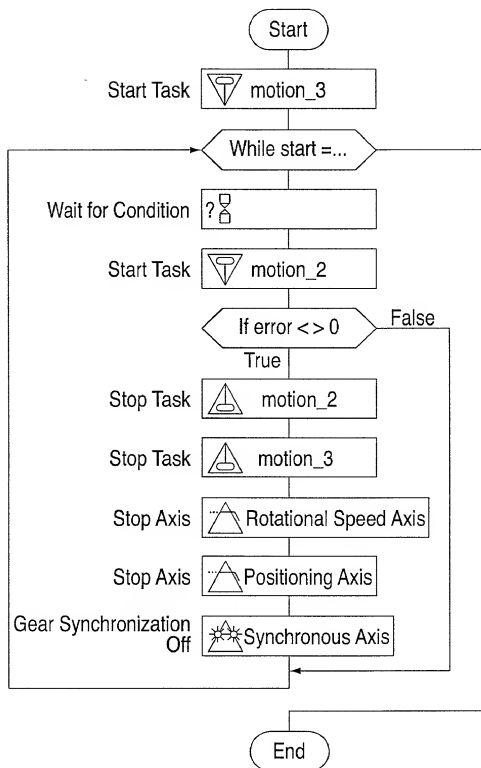


FIG. 5

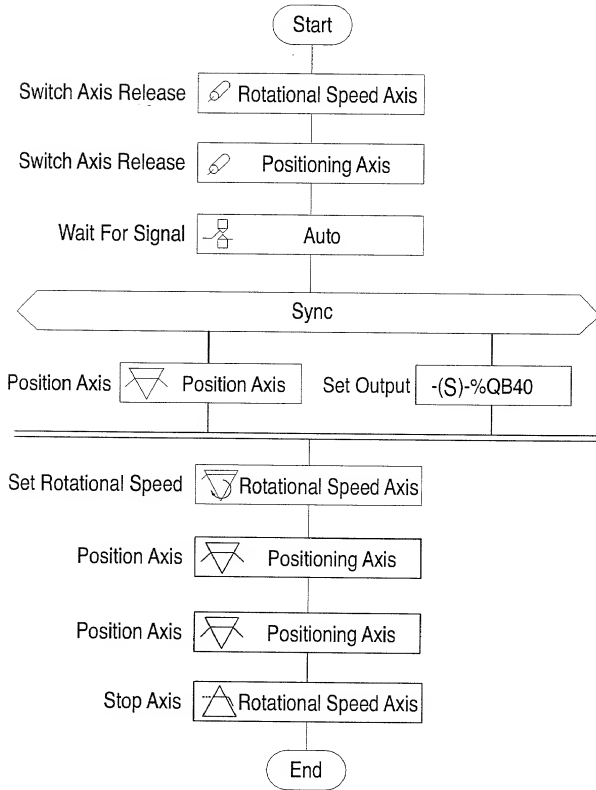


FIG. 6

Position Axis

?

Axis

Axis\_1

Parameter

Dynamic

Rate of Change

standard

mm/s<sup>3</sup>

Acceleration

standard

mm/s<sup>2</sup>

Rate of Change

standard

mm/s<sup>3</sup>

Rate of Change

standard

mm/s<sup>3</sup>

Deceleration

standard

mm/s<sup>2</sup>

Rate of Change

standard

mm/s<sup>3</sup>

Velocity profile

Trapezoidal

Transitional Behavior

Detaching

☒ Wait

Position Window Reached

OK

Terminate

Accept

Help

FIG. 7

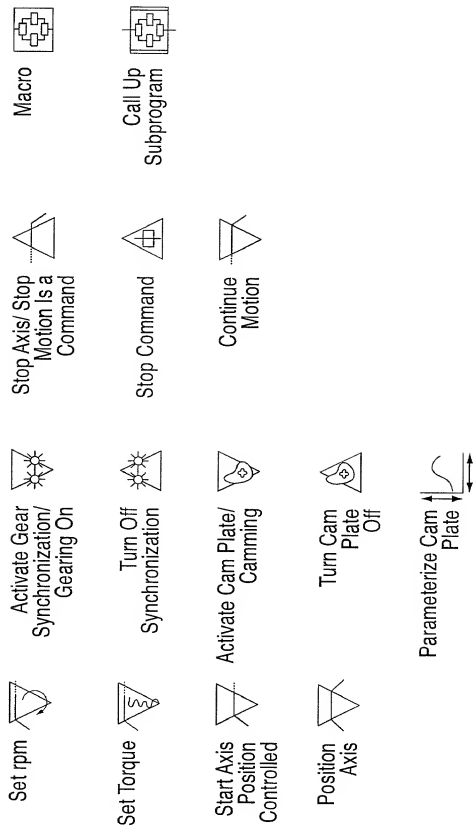


FIG. 8